Growing Opportunities



Saskatchewan Mining Week

Sam Farris, President



K+S is an international resources company based in Kassel, Germany.



The roots of the K+S Group go back to the middle of the 19th century. The company has been mining and processing mineral raw materials for more than 125 years.



Today, the K+S Group is an internationally oriented raw materials company and the 5th largest potash producer in the world.



K+S operates in 20 countries. From Germany to Czech Republic, France to India, and of course Canada!

The K+S Group

A source of growth and life through nutrients and minerals.



K+S Potash Canada

About K+S Potash Canada

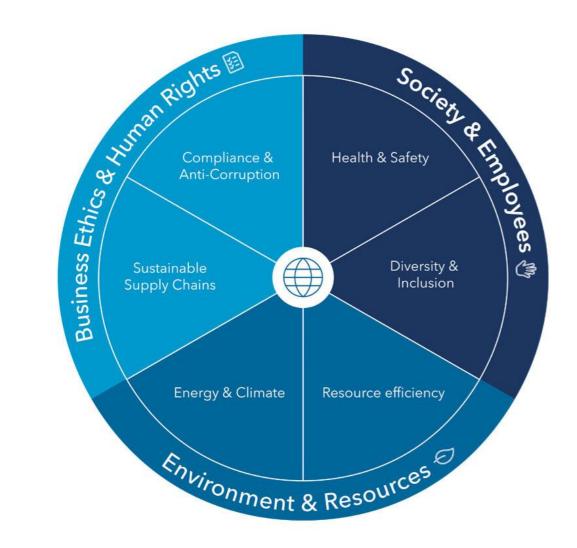
- Construction of the "Legacy" project started in June 2012, and officially opened as the "Bethune" mine in May 2017
- Currently the mine produces around 2.1 Mtpa of MOP standard and granular
- Employs over 500 people in 3 locations, Bethune, the corporate office in Saskatoon and in Port Moody
- At the Bethune Mine there is a solution mining wellfield, central wet and dry processing facilities as well as storage, loadout and utilities
- Rail facilities to ship product to Port Moody for sale around the world



What We Stand For



Environment Social Governance Focus



SUSTAINABILITY PROGRAM¹

K+S is clearly committed to the sustainability issue. Our commitment focuses on three areas of action: Society & Employees, Environment & Resources, and Business Ethics & Human Rights.



Indigenous Relations Policy: KSPC's Commitments to Indigenous Inclusion

K+S Potash Canada is committed to developing and sustaining positive relationships with local Indigenous people and communities by proactively exploring ways to continually improve upon our work throughout a broad spectrum of our daily business activities.

We are committed to:

- Having long lasting and deeply rooted relationships with the local Indigenous people and communities in the regions where we work
- Employing a leadership team and workforce that endorses these commitments and strives to engage local Indigenous people and communities such that KSPC becomes a primary example for other organizations to follow
- Employing a diverse workforce that is representative of Indigenous people, reflective of the overall populations of locations within which KSPC operates, and is educated about KSPC's local Indigenous communities

• Being a respectful environmental steward of the treaty territory on which its mine operates

- Sourcing and aligning the direct procurement opportunities of KSPC, as well as the indirect procurement opportunities of KSPC's contractors, to local Indigenous businesses with a goal of further developing local Indigenous business capacity for long term mutual benefits of the local Indigenous communities and KSPC
- Supporting community investment opportunities that align with the values of local Indigenous communities and of KSPC

Our Commitments Indigenous Relations Policy

- > We are committed to operating with inclusiveness.
- We believe in fostering positive relationships with Indigenous People and Communities.
- Our procurement practices help achieve our commitments:

Sourcing and aligning the direct procurement opportunities of KSPC, as well as the indirect procurement opportunities of KSPC's contractors, to local Indigenous businesses with a goal of further developing local Indigenous business capacity for long term mutual benefits of the local Indigenous communities and KSPC.



Safety Vision & Commitments

<u>Vision:</u> At K+S Potash Canada, we consistently demonstrate that nothing is more important than Health and Safety – not production, not sales, not profit.

Individual Commitments:

- Lead by example
- > Always take time for safety
- Stop all unsafe work
- > Accountability starts with me

Company Priorities:

- Safety leadership
- > Safety through planning
- > Hazard recognition, control,
 - and communication
- > Continual improvement



Where We Are Now



K+S Potash Canada employs over 450+ permanent jobs at the Bethune mine and offices in Saskatoon, SK, and Port Moody, BC.

Employee Distribution by Function

- > 20% Administration/Business
- > 39% Technology & Engineering
- > 27% Process Operators & Labourers
- ➤ 14% Maintenance Trades



2022 Procurement

- Over 600 vendors and contractors
 - 35% of the above were Saskatchewan-based
- > Approx. \$195M procured from all suppliers
- Approx. \$130M procured from Saskatchewan businesses
 - ➢ 65% of the total procurement spend
- Approx. \$45M procured from Indigenousowned or partnered businesses



2023 Projects

- Clarifier/Thickner Roof replacements
- Screw, Conveyor Upgrades
- Piping, Headers, Bypass systems, Level Control & Valves – many locations
- Baghouse hopper replacements, secondary heating
- Compaction OEE Crusher/Screen Improvement, Crushing, Product Cooling, Compactor Rolls
- Autogreasers, Vibration Systems
- Dry Piping, Chutework
- Vac line, clean out systems
- Co-generation plant

Where We Are Headed



Ramp-up Program Overview

Key Outcomes

Position Bethune to be in a competitive position with largest potash producers within 10 years

Reduce the freshwater and salt tailings intensity significantly

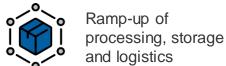
Reduce GHG emissions intensity significantly

Execute using proven project methods aligned with operations & maintenance, rights holders and community expectations

Our Focus



Ramp-up of mining





Good dovernance







Series of projects Revenue- driven growth



Alignment with Construction, Operations and Maintenance







Ramp-up: Key Information

- Press Release issued May 25, 2022
- Several phases, but our Ramp-Up project is to grow Bethune mine from its current 2.1 Mtpa to around 4 Mtpa via secondary mining
- Incremental growth with a series of projects executed over nearly a decade (mainly 2025-2035)
- Very low emissions from new systems, while increasing production, means lower emissions intensity as we grow

- Will be projects over all areas of our operations including mining, processing and logistics
- Our work in 2023 & 2024 will mainly be engineering and long lead procurement focused
- Construction will get going beginning in 2025 and will be ongoing into the 2030's
- Longer term, it will generate more operations roles
- Construction work typically via general contractors / construction firms working on site



Year	Ramp-Up Project Areas
2023 - 2025	Basic and Detailed Engineering
2025 - 2030	Compaction loops and Centrifuge
	Load out and Potash Storage expansion
	Pumping and piping upgrades
	Rail & Mobile Maintenance facility and Parts warehouse, Office modifications
2028 – 2030's	Cooling pond expansion, additional Dredge
	Additional Compaction loops
	Additional Dryer and Centrifuges
	Heat Recovery equipment

How to Get Involved





What do we value in a supplier?

- Safety
 - Evidence of strong participative safety culture
 - \checkmark Transparency and dedication
 - ✓ Trade apprenticeship focus
 - ✓ Use of ISNetworld
- Quality product or service
- On-time delivery
- Competitive pricing
- Indigenous inclusion and partnerships
- Local employment and supply chain inclusion
- Value-add initiatives
- Long term partnership approach



Partnerships

Build multi-year, <u>collaborative & mutually beneficial</u> <u>relationships</u> to gain:

- \checkmark Growth with partners.
- ✓ Familiarity with KSPC process, site and capital program.
- ✓ Overall project & contracting efficiency.
- ✓ Alignment with KSPC's multi-year portfolio.
- ✓ Integration of safety cultures.
- ✓ Provide contract partners with better long-term certainty.
- Bundle projects by Production Area which includes Wellfield, Wet Process, Dry Process and Logistics.

Partnership Opportunities:

- ✓ Multi-discipline Engineering for areas including the Wellfield, Wet Process, Dry Process & Logistics.
- General contractors Multi-discipline, technically capable with ability to meet prequalification requirements.



Questions?